DESCALING a Vibiemme Domobar Super

This operation should be performed by an authorized espresso machine technician. However, should you feel technically competent to descale your espresso machine; these instructions can be used in conjunction with your user’s manual and the descaler manufacturer’s instructions to help you complete the process correctly. Please read them thoroughly before attempting to complete the cleaning process. If you do not feel comfortable with any step of the process, please hire a professional to complete this process. Stefano’s Espresso Care is not responsible for any damage to your equipment, your property, or your person during this cleaning process.

Descaling is preventative maintenance that will prolong the life of your espresso machine. As boiling water turns to steam, mineral content leaves behind hard water deposits which can cause multiple problems in your espresso machine, such as:

- Water sensor malfunction and failure
- Heating element failure
- Clogging of the thermosyphon pipes
- Low brewing volume
- Poor pressurestat response
- Low-temperature grouphead
- Drips and leaks from the grouphead
- Inability to form pressure in the boiler due to vacuum breaker failure

Depending on the mineral content of your water and frequency of use, your machine should be descaled approximately four times a year.

Warning: Descaling involves pumping a chemical solution through the machine. These special chemicals usually contain a food-grade acid that can be hazardous. Carefully follow the manufacturer’s recommendations and use safety precautions. Even when working carefully, some solution may splash in your work area. Eye protection and gloves are required when handling and using these chemicals. Do not allow bystanders in the area unless they are properly protected. You must also protect the work area both under and around your espresso machine. Immediately wash off any splashes, particularly on painted surfaces. Do not touch your skin or eyes during this process as descaler can cause serious irritation and burns to sensitive tissues.

Warning: Descaling involves opening the case of the machine and exposing internal components. Electrical components and their wiring can present a shock hazard and many parts inside the machine can get very hot.
**Warning:** Only use products manufactured explicitly for scale removal in espresso machine boilers. Other products, such as those made for cleaning coffee pots or removing hard water scale from bathrooms must **never be used**. Never use vinegar or any other chemicals for this purpose. Never add any other cleaning agent to your water tank. Always follow the manufacturer’s recommendation and instructions when descaling an espresso machine. Use of improper cleaners or improperly using the correct cleaner can void the warranty, damage your espresso machine, and be harmful to your health.

**WARNING:** Do not leave the machine unattended during this all process with an exception of when the machine is unplugged.

**THE DESCALING PROCESS**

1. Turn the machine on and bring the boiler up to operating pressure. Once the machine is up to pressure, turn the power switch to 0 (off) and **UNPLUG** the unit. Place a suitable container under the hot water spout, open the valve and let the water flow until it stops. **Caution:** water and spout will be boiling hot. Close the valve

2. If the machine is so equipped, remove the water softener device from the water tank and install the screen that fits the end of the hose. The descaling agent will permanently damage the water softener if it is left in place during this process, so do not reinstall it until this entire procedure is completed. The original filter will stop any foreign matter from entering the boiler or heat exchanger.

3. Confirm that the power switch is in position 0 and **UNPLUG** the machine

4. Pull the hoses out of the reservoir and remove the reservoir and its platform from the machine.

5. Remove the drip tray and its cover

6. Tip the machine on its back and remove the two small Phillips head screws on the bottom of the machine along the back edge. Stand the machine on its feet.

7. Remove the 6 screws on the outer case (three on each side). Slide the outer case off the machine.

8. Replace the water reservoir’s platform and the reservoir and replace the hoses back into the reservoir.

9. Following the descaling agent’s manufacturer’s instructions, make approximately 3 liters of solution. The powder will dissolve better in hot water, but the solution must cool to room temperature when you add it to your reservoir. To expedite this process, start by dissolving the powder in approximately one liter of hot water, and then add
enough cold water to reach the proper ratio. Once the solution is cool, use it to fill the water reservoir at least ½ full.

10. Plug the machine in and only turn the power switch to Position I. Allow the boiler to fill. Do not continue to the next step until the pump stops. Please note: Some of the earlier versions had a time-out function which will disengage power to the autofill box after 1 minute. If that is the case in your unit, and the autofill shuts off on its own after 1 minute, turn the power switch to 0 and the back to 1 and it will reactivate the autofill. This safety function will continue engaging throughout the whole process, so keep in mind that you’ll have to reactivate the autofill when necessary.

**WARNING:** In many of the following steps, such as when pumping descaler through the grouphead and removing the hoses from the water tank, splashing acid can create a safety hazard. Gloves, eye protection, and work-area protection are required.

11. Place a suitable container under the grouphead, turn on the brew function, and run about 8 ounces of descaling solution through the grouphead. This also ensures that the thermosyphon pipes, the heat exchanger, and the internal components of the grouphead will be descaled.

12. Snap the blind filter into the portafilter handle and simulate backflushing the machine. Turn on the brew function and allow it to run for about 10 seconds after the pressure reaches its peak. This will force descaler through the over-pressure relief valve. You will see the liquid flowing back into the reservoir through the secondary hose. When that takes place, turn the machine to 0 and **UNPLUG** the power cord. Leave the hoses in place and move the reservoir off to the side of the machine and lift off the reservoir platform.

13. Remove the two Phillips head screws holding the top of the divider panel and swing it back and off the machine. Take care not to stress the wires attached to the water-level microswitch which is attached to the panel.

14. Remove the water level sensor wire by loosening the screw inside the plastic housing shown in the picture. Leave it disconnected for now. This will fool the boiler into thinking that it is low on water and needs to be refilled. Set the wire off to the side where it cannot accidentally connect with any metal parts.
15. **Note:** once the water reaches the top of the boiler, some water will leak from the anti-vacuum valve (figure 1 below). You can address this issue by wrapping a twist tie around the nipple of the anti-vacuum valve (figure 2 below) in a way that the nipple will stick up mimicking the closed position of the anti-vacuum valve.

16. Replace the divider. Reinstall the reservoir platform and reservoir and insert the hoses once again. If needed, add more descaling solution to the reservoir.

17. With the autofill wire still disconnected, plug the machine back in, remove the tip and 0-ring from the steam wand and place them off to the side. Place a suitable container under the steam wand and open the steam valve.

18. Turn the power switch only to position I. The autofill is defeated and therefore the machine will overfill (completely fill) the boiler. As soon as a solid stream comes out of the steam wand, turn the power switch to Position 0 and close the steam valve.

19. Place a suitable container under the hot water spout. Open the hot water valve and turn the power switch to Position I. Pump about 16 ounces of solution through the spout. Turn the power switch to Position 0 and then close the hot water valve and **UNPLUG** the machine.

20. At this point, descaler has been pushed through all possible avenues where water can pass. Leave the machine off, **UNPLUG** the power cord, and allow the machine to sit for a few hours while the descaling solution works on buildup inside the boiler. Refer to the instructions on the descaling agent’s container for a better idea of how long this should take. The amount of soaking time is also a matter of the mineral content of your water, how often you use your machine, and how long it has been since the last descaling.

21. After the requisite time has passed, place a suitable vessel under the hot water spout, plug in the machine, open the hot water valve, and turn the power switch to position I. Pump about 8 ounces of solution through the spout. Turn the power switch to position 0 and then close the hot water spout and **UNPLUG** the machine. If the liquid you drained looks quite fouled with scale, refill the reservoir with descaling agent and pump another 16
ounces of cleaner through the hot water spout (repeating the process back at step 17). Excessive scale in the drained water indicates that you need to descale more often. If the water does not look very polluted with hard water deposits that have been dissolved, continue with step 22.

22. Empty and thoroughly wash and rinse the water reservoir, fill it with the water you normally use in the machine, and replace the hose with the particle filter on the end back into the reservoir. (Do not replace the water softener yet.)

23. Place the bypass hose in a suitable container. Removing this hose from the reservoir will keep the water in the reservoir free from the descaler which is still in the pressure-relief system.

24. Temporarily reconnect the autofill level sensor wire. Place a container under the grouphead, plug in the machine, turn the power switch to position I and turn on the brew cycle for 15 seconds or more to flush out the grouphead and thermosyphon pipes. Turn off the brew cycle and turn the power switch to position 0.

25. Lock the portafilter with the blind filter basket in place on the grouphead. Turn the power switch to position I and run the brew cycle for 10 seconds after the brew pressure gauge reaches about 9 BAR to flush the over-pressure relief valve. Turn off the brew cycle and turn the power switch to 0.

26. Remove, rinse, and replace the blind portafilter. Turn the power switch to position I and turn the brew cycle on and off a few times as when you are backflushing to clear the rest of the grouphead. Turn the power switch to position 0, then turn the brew cycle off.

27. Disconnect again the autofill level sensor wire, place a suitable container under the steam wand and open the steam valve. Turn the power switch to position I. The autofill is defeated and so the machine will pump a stream of water through the steam wand. Continue pumping until the water is clean and is free of descaling agent. Set the power switch to position 0, and then close the valve. Remember to check the reservoir level during this process.

28. Once again, place a suitable vessel under the hot water tap, open the hot water tap and turn the power switch to position I. Allow water to flow from the spout until it is clean and free of descaling agent. Set the power switch to position 0, and then close the valve.

29. Repeat steps 21 through 27 until the water you drain is tasteless (totally free from the taste of the cleaner). This might take as many as three or more rinses.

**WARNING:** Most proper descalers are a form of food-grade citric acid and are safe to consume when highly diluted. Sample only a very small amount (one drop on a clean fingertip) to be safe. Thoroughly wash your hands in hot, soapy water before and after performing this test.
29. When the drain water is clean and free from the acidic taste of the cleaner, turn the power switch to 0 and UNPLUG the machine.

30. Remove the reservoir, the reservoir platform, and the two screws holding the divider panel. Tip the panel back so you can reach the water sensor probe. After mentally noting the length of probe that extends up and out of the boiler, loosen the small nut that holds the probe, and pull the probe straight up and out of the boiler. Wipe it clean with a cloth. If necessary, light use of a scrubbing pad is okay. Replace the probe in the boiler making sure it sits at its original depth. Reconnect the autofill sensor wire on the boiler and remove the twist tie from the anti-vacuum valve.

CAUTION: Failure to reconnect the autofill wire will cause your machine to behave erratically and can cause damage not covered by the warranty.

31. Move the partition panel back into place and fasten with the two upper Phillips screws.

32. Tip the machine onto its back and install the two small Phillips screws in the bottom that hold the internal partition.

33. Place the machine upright and replace the outer cover and fasten the 6 Phillips screws that hold it in place. Take care not to pinch the reservoir hoses.

34. Replace the water reservoir platform, the water reservoir, reinstall the water softener if so equipped, wipe the two hoses clean, and replace them in their proper location in the reservoir. Refill the reservoir with the water normally used in the machine. If you removed heavy mineral deposits during the descaling process, think seriously about improving your water source or water treatment system. Also check the hardness of your water at more frequent intervals.

CAUTION: Exercise extreme caution during the following step. You will be dealing with boiling water gushing out of the hot water spout. Use necessary protection.

35. Plug the machine back in and turn the power switch to position I. The pump should not start. Place a suitable container under the hot water spout and open the hot water valve. Turn the switch to position II. As the machine heats up and pressure builds, some of the excess water in the boiler will be displaced by steam. When the pump begins to operate, signifying that the water has been lowered to about the correct level, close the hot water tap. The pump should stop shortly after closing the tap.

WARNING: Do not leave the machine unattended until the proper water level in the boiler has been verified!

36. When the machine reaches operating temperature, bleed steam off the boiler to assure that the water level is correct. If a lot of water comes out, then the water level is too high. Repeat step 35. If this problem continues, consult your retailer.
37. Now that the machine is up to temperature, make sure the components are clear of
descaling agent by flushing a good amount of clean water through the hot water spout,
bleeding some steam out of the steam wand, and using the brew cycle to run 4 to 6
ounces of water through the grouphead. Save a few ounces of water, and when it cools,
taste it. If the water tastes like the acid used in the cleaning agent, repeat the flush
process until the water is free from the acidic taste of the descaler.

38. Your machine is now descaled.

   Any questions? Contact us at service@espressocare.com